PRODUCE FOR®
BETTER HEALTH
FOUNDATION

## A COLLECTIVE ENDEAVOR TO INCREASE CONSUMPTION

It's a known challenge that consumers are not eating enough fruits and vegetables. Although many organizations invest in independent efforts, successfully changing consumer behavior is a collective endeavor.

Produce for Better Health Foundation (PBH) is the only 501(c)(3) charitable non-profit organization committed to increasing fruit and vegetable consumption. Through their work, organizations like yours can benefit in a variety of ways:

## Show your grower customers that you're further invested in their success

by supporting fruit and vegetable consumption through the PBH partner community.

## Influence businesses along the supply chain

by positioning yourself as an advocate for fruit and vegetable consumption as a partner in the PBH community.

## Partnering with PBH illustrates your commitment to grow fruit and vegetable consumption.

Contact <u>Sharese Roper</u>, PBH's Industry & Partner Engagement Senior Director at <u>sroper@pbhfoundation.org</u> or (302) 235-1013 to learn more about the benefits of joining the PBH community.

